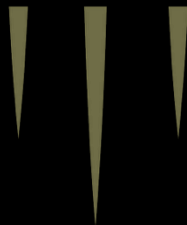




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**CERTIFIED METAL FINISHING**

**PROUDLY SUPPORTING THE AEROSPACE AND  
DEFENSE INDUSTRIES SINCE 1982**



**AIRCRAFT REPAIR PARTS**

**When you think finishing, think...**

# CMF

## CERTIFIED METAL FINISHING INC.

ISO 9001 and AS 9100 Certified / NADCAP Accredited Chemical Processing

CMF can guide your product from quotation through production with technical know-how. We comply with Military, AMS and ASTM specifications as well as many others.

### Our processes include:

Process	Tank Size (L X W X Depth) In inches	Common Applicable Specifications	
Chromic Anodize (Color) *Multiple Seals	72 x 40 x 60	MIL-PRF-8625 Type I CI 1 & 2 AMS 2470 MIL-STD-171	MIL-PRF-8625 TYP I CI 1 & 2 MIL-A-8625 TYP I CI 1 & 2 AMS 2470
Sulfuric Anodize (**colors) Black(s), Blue, Red , Gold and Gray *Multiple Seals	96 x 48 x 60	MIL-PRF-8625 Type II CI 1 & 2 AMS 2471 AMS 2472 MIL-STD-171	MIL-PRF-8625 TYP II CI 1 & 2 MIL-A-8625 TYP II CI 1 & 2 AMS 2471 AMS 2472
Hardcoat Anodize (**colors) *Multiple Seals	96 x 32 x 38 64 x 30 x 46	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482 MIL-STD-171	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482
Chromate Conversion Coatings ROHS Compliant	72 x 36 x 60	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473 MIL-STD-171	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473
Chromate Conversion on Magnesium	Please inquire	AMS-M-3171 TYPE I	
Passivation of Stainless Steel	24 x 24 x36	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380
Vacuum Impregnation	24Ø x 32	MIL-STD-276	
Humidity Testing	NA	ASTM D 2247	ASTM D 2247
Salt Fog Testing	NA	ASTM B 117	ASTM B 117
Copper Sulfate	NA	AMS 2700 MIL-STD-753 Method 102	AMS 2700 MIL-STD-753 METHOD 102

\*Multiple seals: Hot Water, Nickel Acetate, Dichromate, PTFE\*\* Go to our Website and click for colors for Anodize

CMF Specializes in multiple in-house processes and intricate masking.

For fast quotes, Email us at [Quotes@Certifiedmetalfinishing.com](mailto:Quotes@Certifiedmetalfinishing.com)



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**PART NUMBER:**  
338-075-622-0

**NOMENCLATURE:**  
FAN CASE

**NOTES:**

CLEAN, STRIP, CLEAN, THEN RE-ANODIZE IAW AMS 2471,  
LATEST REV. (OR ) MIL-PRF-8625 AMEND 2, TYPE II,  
CLASS 1. WITH DICHROMATE SEAL



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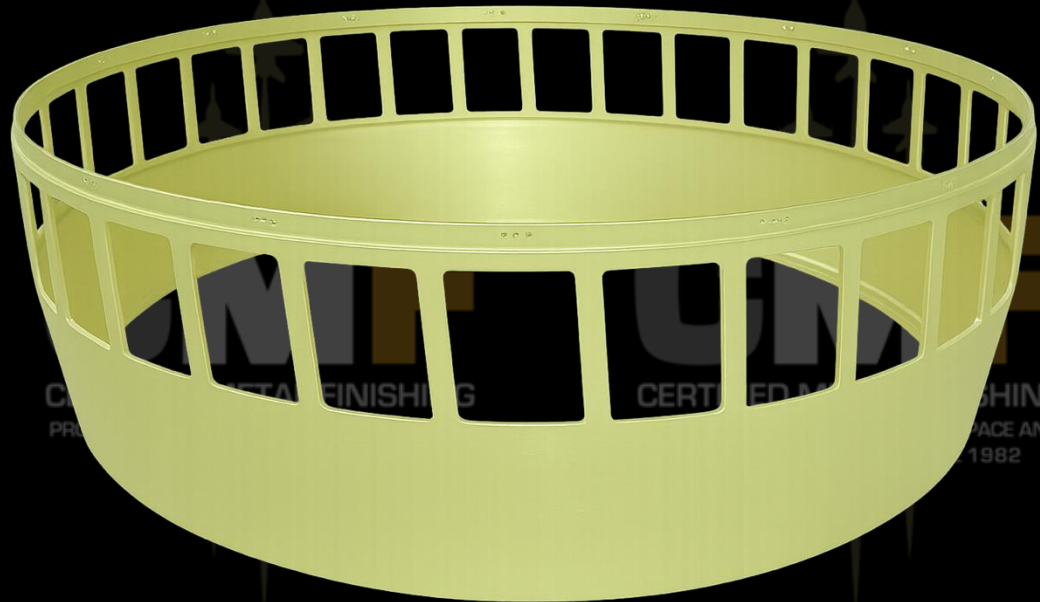
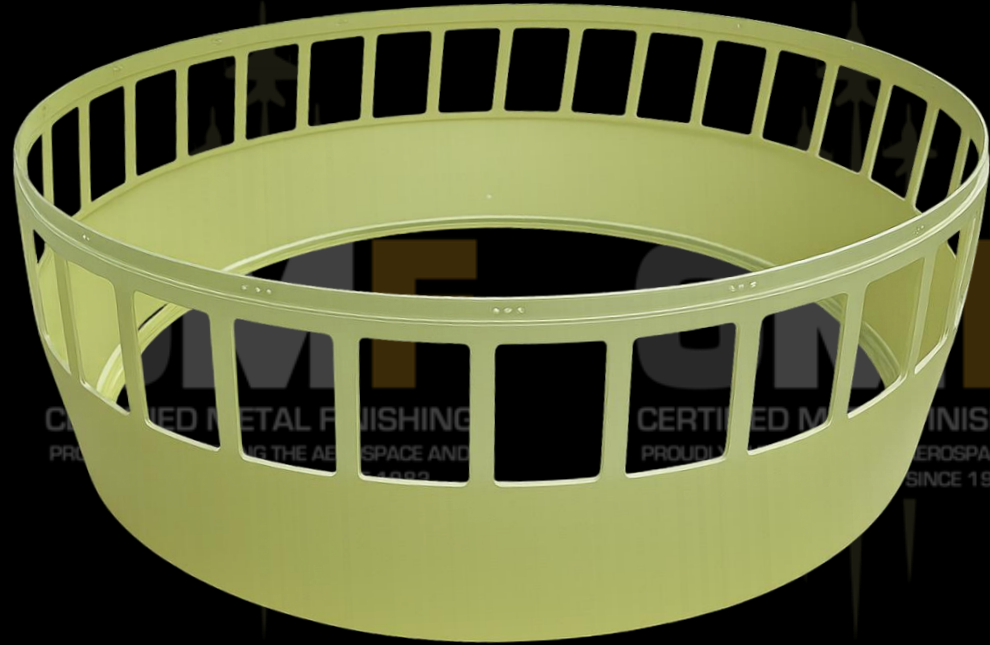
CERTIFIED METAL FINISHING  
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**PART NUMBER:**  
**338-007-203-0**

**NOMENCLATURE:**  
**FAN OUTLET GUIDE VANE**

**NOTES:**

SULFURIC ACID ANODIZE  
AMS 2471 DICHROMATE SEAL

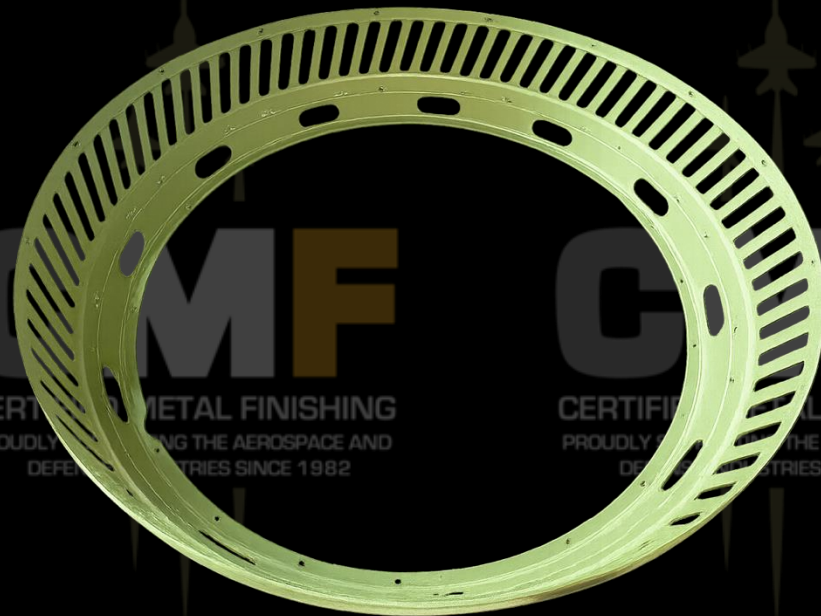


**PART NUMBER:**  
340-002-408-0

**NOMENCLATURE:**  
SHROUD OGV

**NOTES:**

SULFURIC ACID ANODIZE  
AMS 2471 DICHROMATE SEAL

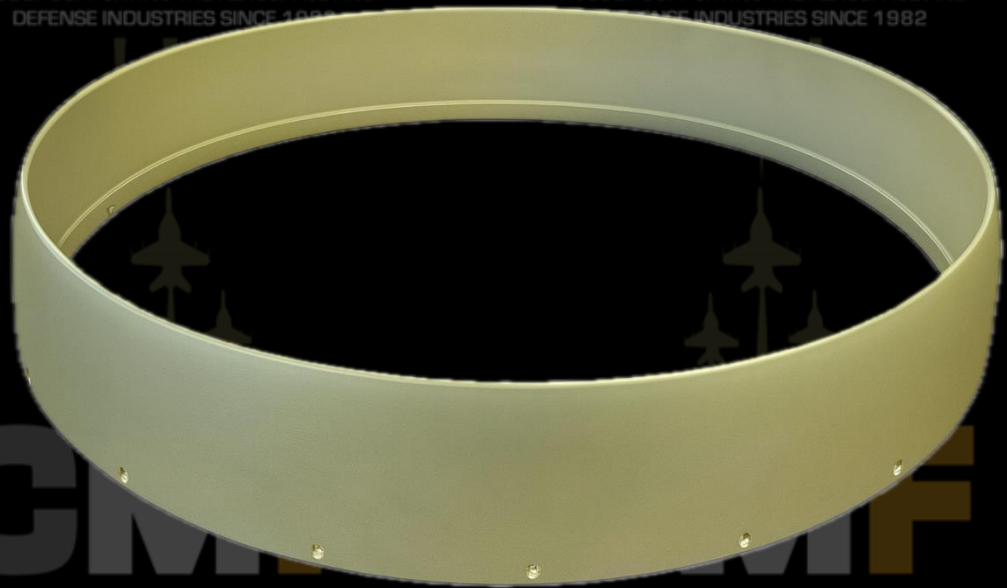


**PART NUMBER:**  
**340-002-602-0**

**NOMENCLATURE:**  
**SPLIT FAIRING**

**NOTES:**

STRIP AND/OR CLEAN, SULFURIC ACID  
ANODIZE TY II, CLASS 1 DICHROMATE SEAL  
OR AMS 2471

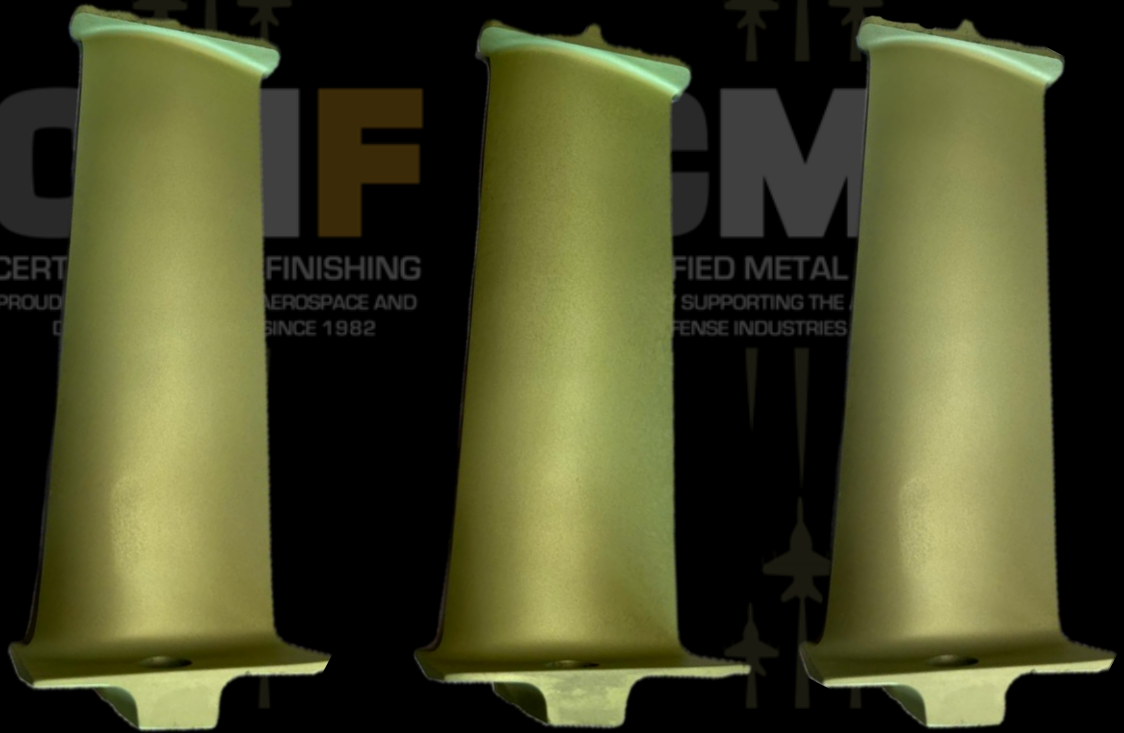


**PART NUMBER:**  
**335-034-621-0**  
**340-002-305-0**

**NOMENCLATURE:**  
**OUTER GUIDE VANE,**  
**OUTER GUIDE VANE**

**NOTES:**

STRIP (REMOVE COATING) / BEAD BLAST / SULFURIC ACID ANODIZE  
AMS 2471 DICROMATE SEAL



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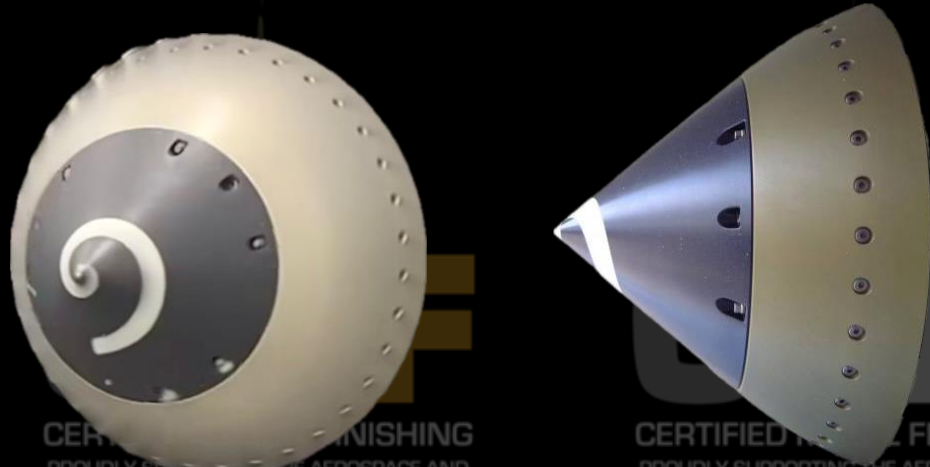
**CERTIFIED METAL FINISHING**  
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**PART NUMBER:**  
340-000-205-0  
338-001-204-0  
338-001-305-0

**NOMENCLATURE:**  
FRONT SPINNER CONE

**NOTES:**

SULFURIC ACID ANODIZE  
AMS 2471 DICHROMATE SEAL



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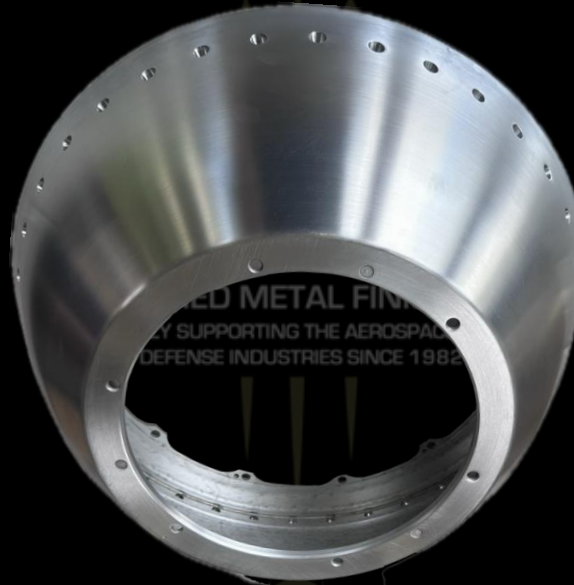
CERTIFIED METAL FINISHING  
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**PART NUMBER:**  
**336-019-023-0**

**NOMENCLATURE:**  
**REAR SPINNER CONE**  
**SHROUD, ASSY INNER FAN**  
**OGV**

**NOTES:**

HARDCOAT ANODIZE  
AMS 2469 DICHROMATE SEAL

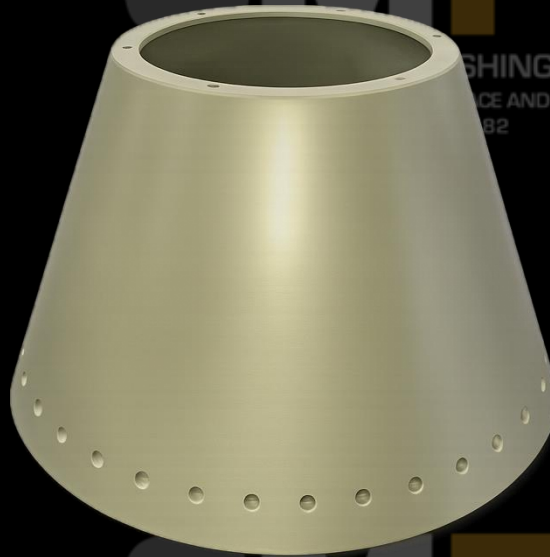


**PART NUMBER:**  
336-018-202-0

**NOMENCLATURE:**  
REAR SPINNER CONE

**NOTES:**

HARDCOAT ANODIZE  
AMS 2469 DICHROMATE SEAL



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**PART NUMBER:**  
335-106-402-0

**NOMENCLATURE:**  
CFM56-3 SPINNER CONE

**NOTES:**

STRIP / SULFURIC ACID ANODIZE  
AMS 2471 DICHROMATE SEAL



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**PART NUMBER:**  
**AYG7182-9**

**NOMENCLATURE:**  
**CLG LINK**

**NOTES:**

CHROMIC ACID ANODIZE TY I OR TY I B CLASS 1

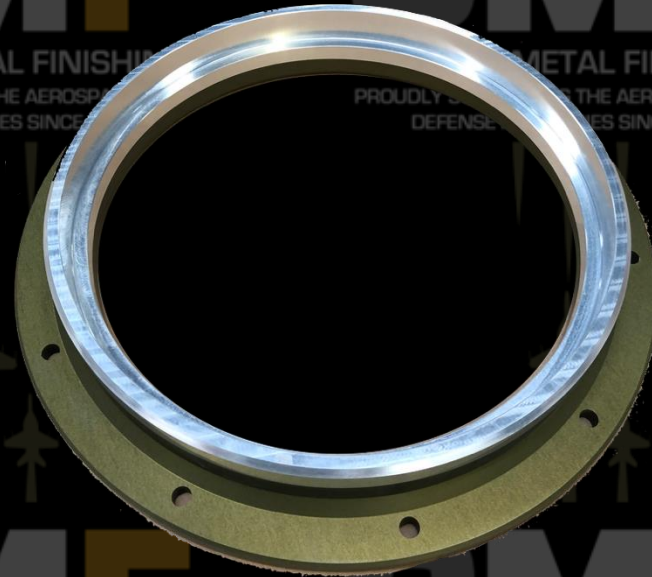


**PART NUMBER:**  
076-1-0802

**NOMENCLATURE:**  
FLANGE

**NOTES:**

CHEMFILM TY II, CLASS 3, MASK, HARDCOAT  
TY III, CLASS 1 DICROMATE SEAL



**PART NUMBER:**  
**161N258-2**

**NOMENCLATURE :**  
**METERING PIN**

**NOTES:**

CHROMIC ACID ANODIZE TY I CLASS 1 OR  
HARDCOAT TYPE III, CLASS 1 ON THE FLANGE



PART NUMBER:

161T1133-3

161N1621-2

NOMENCLATURE:

TOW FITTING

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B CLASS 1



**PART NUMBER:**  
65-22121-1

**NOMENCLATURE:**  
METERING PIN

**NOTES:**

CHROMIC ACID ANODIZE TY I OR  
TY I B CLASS 1

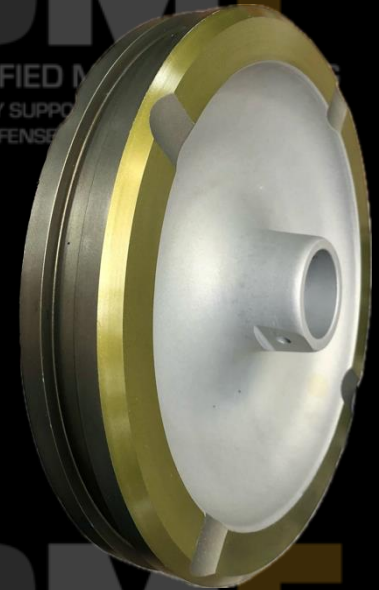


**PART NUMBER:**  
**161T1161-6**

**NOMENCLATURE:**  
**BULKHEAD**

**NOTES:**

MASK/STRIP/SELECTIVE AREAS FOR HARDCOAT;  
SELECTIVE AREAS FOR CHROMIC



**PART NUMBER:**  
**T869471 REV. A**

**NOMENCLATURE:**  
**CASE DISTORTION ASSY**

**NOTES:**

STRIP/CLEAN/SULFURIC ANODIZE TY II, CLASS 1  
DICHROMATE SEAL

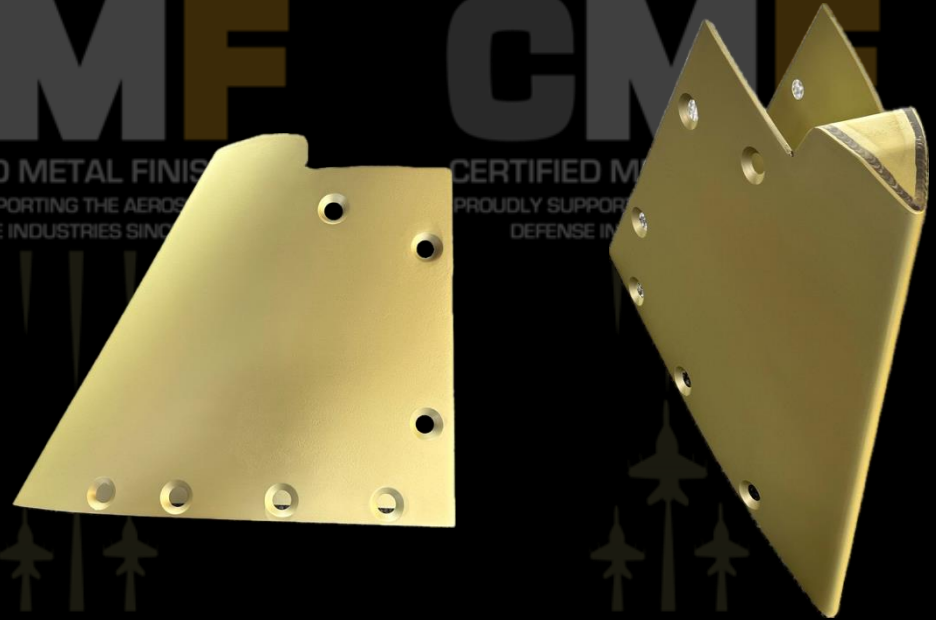


**PART NUMBER:**  
340-065-004-0  
340-066-908-0

**NOMENCLATURE:**  
FAIRING STRUT

**NOTES:**

STRIP AND SULFURIC ACID ANODIZE TY II, CL1,  
DICHROMATE SEAL



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**PART NUMBER:**  
**163U0053-1**

**NOMENCLATURE:**  
**CARRIER ASSY**

**NOTES:**

STRIP AND CHROMIC ACID ANODIZE  
AMS 2470 OR TY I CLASS 1 DICHROMATE SEAL



**PART NUMBER:**  
65C30844-7

**NOMENCLATURE:**  
TRACK

**NOTES:**

MASK / STRIP / HARDCOAT ANODIZE  
AMS 2469



**PART NUMBER:**

**582292-1**

**NOMENCLATURE:**

**TORUS COMPRESSOR**

**NOTES:**

STRIP AND CHROMIC TY I, CLASS 1 OR  
HARDCOAT TY III, CLASS 1



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**PART NUMBER:**  
2204783-1

**NOMENCLATURE:**  
TORUS

**NOTES:**

STRIP AND CHROMIC TY I, CLASS 1 OR  
HARDCOAT TY III, CLASS 1

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**PART NUMBER:**  
**2204772-1**

**NOMENCLATURE:**  
**DIFFUSER**

**NOTES:**

STRIP AND CHROMIC TY I, CLASS 1 OR  
HARDCOAT TY III, CLASS 1



**PART NUMBER:**  
**2204783-1**

**NOMENCLATURE:**  
**TORUS**

**NOTES:**

STRIP AND CHROMIC TY I, CLASS 1 OR  
HARDCOAT TY III, CLASS 1



**PART NUMBER:**  
**2204772-1**

**NOMENCLATURE:**  
**DIFFUSER**

**NOTES:**

STRIP AND CHROMICTY I, CLASS 1 OR  
HARDCOAT TY III, CLASS 1



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**PART NUMBER:**  
65-46407-7

**NOMENCLATURE:**  
SPACER

**NOTES:**

STRIP AND CHROMIC AMS 2470 OR TY I CLASS 1



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**PART NUMBER:**  
22-1317-291

**NOMENCLATURE:**  
RETAINING RING

**NOTES:**

STRIP/CHROMIC ACID ANODIZE TY I CLASS 1



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**PART NUMBER:**  
70410-02501-045

**NOMENCLATURE:**  
HOUSING ASSEMBLY

**NOTES:**

MASK/CHROMIC ACID ANODIZE AMS 2470

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PART NUMBER:

882429-1-SA

NOMENCLATURE:  
COVER ASSY ACTUATOR

NOTES:

FLASH OF HARDCOAT -TY III, CLASS 2 BLACK



**PART NUMBER:**  
**161W1161-1**

**NOMENCLATURE: SPACER**

**NOTES:**

STRIP/HARDCOAT TY III, CLASS 1  
DICHROMATE SEAL



**PART NUMBER:**  
**IA254-0602**

**NOMENCLATURE:**  
**TRACK ASSY**

**NOTES:**

CLEAN/MASK AND HARDCOAT

MIL-PRF-8625, AMEND 2, TY III, CLASS 1



**PART NUMBER:**  
**IA090-0392**

**NOMENCLATURE:**  
**TRACK ASSY**

**NOTES:**

CLEAN/MASK AND HARDCOAT MIL-PRF-8625,  
AMEND 2, TY III, CLASS 1



**PART NUMBER:**

**52132-101**

**NOMENCLATURE:**

**O.S. TUBE**

**NOTES:**

CHEMFILM (DTL-5541, TY I, CLASS 1A)

CHROMIC ACID ANODIZE LOW VOLTAGE

( TY I B, CLASS 1 DICHROMATE SEAL)



**PART NUMBER:**  
**49215-1**

**NOMENCLATURE:**  
**OUTSTOP**

**NOTES:**

CHROMIC ACID ANODIZE LOW VOLTAGE TY I B,  
CLASS 1 DICHROMATE SEAL



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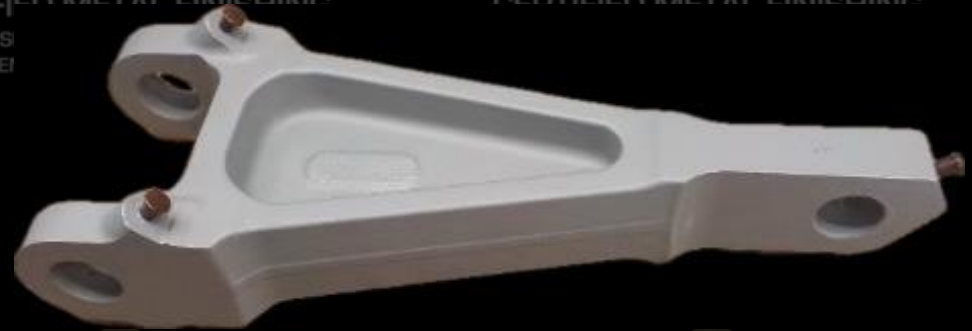
CERTIFIED METAL FINISHING  
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**PART NUMBER:**  
**52117-101**

**NOMENCLATURE:**  
**LINK**

**NOTES:**

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1



**PART NUMBER:**  
52115-101

**NOMENCLATURE:**  
UPPER TORQUE ARM

**NOTES:**

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1



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**PART NUMBER:**  
52207-103

**NOMENCLATURE:**  
CRJ NLG LINK

**NOTES:**

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1



**PART NUMBER:**  
**338-006-102-0**

**NOMENCLATURE:**  
**SPACER**

**NOTES:**

CLEAR SULFURIC ACID ANODIZE AMS 2471  
OR TY II, CLASS 1 (DICHROMATE SEAL )



**PART NUMBER:** FINISHING  
7327022-30  
PROUDLY SUPPORTING THE AEROSPACE AND  
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**NOMENCLATURE:**  
LANDING GEAR

**NOTES:**

UPPER ID: MASK / STRIPPING, UPPER –  
HARDCOAT AMS 2469 UNSEALED

LOWER SEAL: MASK / STRIPPING, SULFURIC  
ACID II, WITH OR WITH SEAL OR ALL OVER –  
AMS 2470



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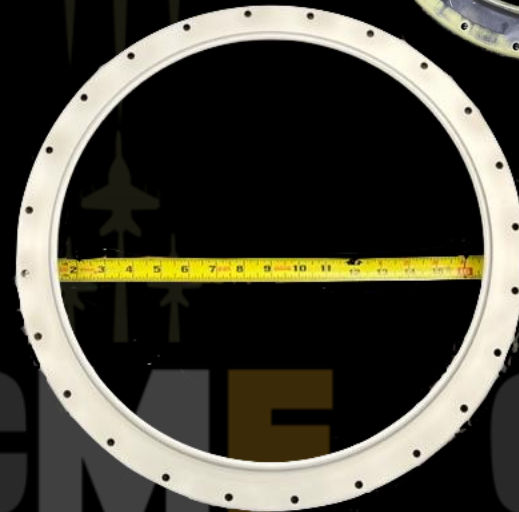
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**PART NUMBER:**  
**340-003-103-0**

**NOMENCLATURE:**  
**ITEM 70 BOOSTER SPOOL**  
**SEALING**

**NOTES:**

STRIP - EITHER AMS 2471 DICHROMATE OR AMS 2470



**PART NUMBER:**  
NW-114T4906-12 IR

**NOMENCLATURE:**  
RIB

**NOTES:**

CHROMIC ACID ANODIZE TY I CLASS 1



**PART NUMBER:**  
**AM782165-2**

**NOMENCLATURE:**  
**COMPRESSOR**

**NOTES:**

CHROMIC ACID ANODIZE TY I, CLASS 1  
(SECOND OP) –HARDCOAT TY III, CLASS 1



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**PART NUMBER:**  
**B1316-01750-LA**

**NOMENCLATURE:**  
**7B RESERVOIR**

**NOTES:**

SULFURIC ACID ANODIZE TY II, CLASS 2 BLACK

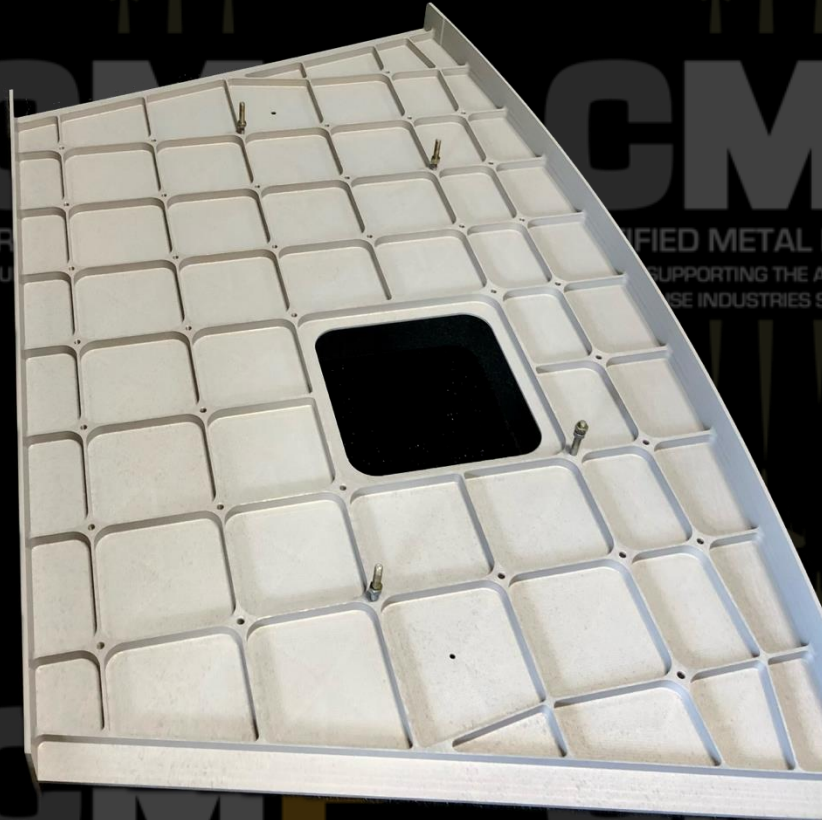


**PART NUMBER:**  
5651699-101 G

**NOMENCLATURE:**  
BASE PLATE

**NOTES:**

CHROMIC ACID ANODIZE AMS 2470



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**PART NUMBER:**  
**6505606 REV. AA**

**NOMENCLATURE:**  
**ORIFICE CAP &  
HOUSING ASSEMBLY**

**NOTES:**

CHEMIFILM –DTL-5541 TY II, CLASS 1A;  
SULFURIC ACID ANODIZE TY II, CLASS 2, BLACK  
THEN, IMPREGNATE

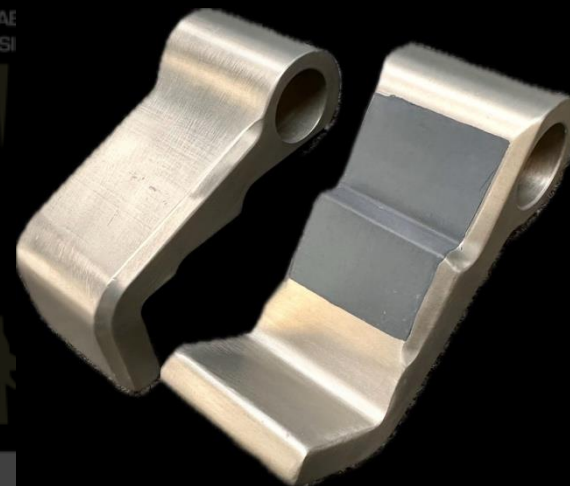


**PART NUMBER:**  
**65B61264-2**

**NOMENCLATURE:**  
**LOCKHEAD**

**NOTES:**

MASK/HARDCOAT TY III, CLASS 1 -.002, THEN  
HARDCOAT FLASH ALL OVER .0002 - .0005



**PART NUMBER:**  
**65B61265-1**

**NOMENCLATURE:**  
**PAWL**

**NOTES:**

MASK/HARDCOAT TY III, CLASS 1 -.002, THEN  
HARDCOAT FLASH ALL OVER .0002 - .0005

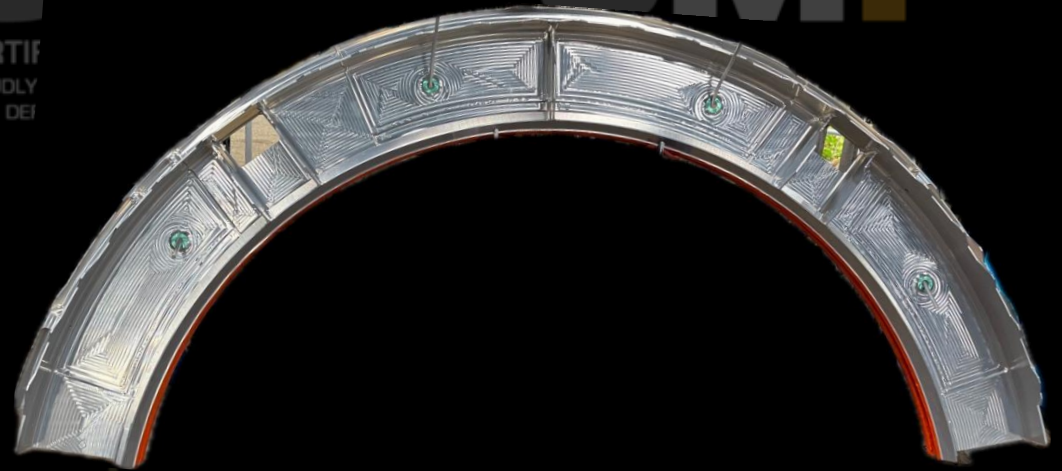


**PART NUMBER:**  
**CN624-1103-215GAT**

**NOMENCLATURE:**  
**CF34 FRAME, TORQUE BOX,  
UPPER**

**NOTES:**

MASK HC AREA – CHROMIC ACID ANODIZE,  
MASK/DEMASK -CLEAN, THEN HARDCOAT  
ANODIZE, THEN CHEMFILM TOUCH UP



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PROUDLY SUPPORTING THE AEROSPACE AND  
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**PART NUMBER:**  
**1600D062**

**NOMENCLATURE:**  
**TORUS**

**NOTES:**

STRIP AND CHROMIC ACID ANODIZE TY I, CLASS 1  
OR HARDCOAT TY III, CLASS 1



**PART NUMBER:** FINISHING  
PROUDLY SUPPORTING THE AEROSPACE AND  
DEFENSE INDUSTRIES SINCE 1982  
**140N2600-17**

**NOMENCLATURE:**  
**FITTING-LATCH (RH)**

**NOTES:**  
HARDCOAT TY III CLASS 1



**PART NUMBER:**  
**52132-101**

**NOMENCLATURE:**  
**O.S. TUBE**

**NOTES:**

STRIP AND CHROMIC ACID ANODIZE TY I, CLASS 1



**CMF**

**PART NUMBER:**  
49229-3

**NOMENCLATURE:**  
SLEEVE

**NOTES:**

CHROMIC ACID ANODIZE TY I , CLASS 1

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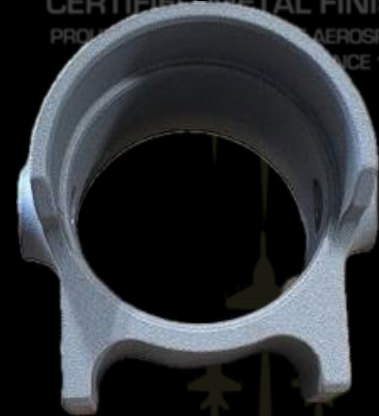


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**PART NUMBER:**  
491B1200065-019 - OUTER  
491B1200065-029 - INNER

**NOMENCLATURE:**  
SUPPORT ASSY

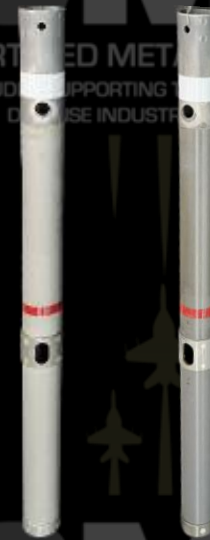
**NOTES:**

CLEAN/MASK/CHROMIC ACID ANODIZE TY I, CLASS 1

OUTER STRUT



INNER STRUT



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