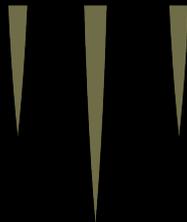




CMF

CERTIFIED METAL FINISHING

**PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982**



AIRCRAFT REPAIR PARTS

CAGE CODE: 07DY2

When you think finishing, think...

CMF

CERTIFIED METAL FINISHING INC.

ISO 9001 and AS 9100 Certified / NADCAP Accredited Chemical Processing

CMF can guide your product from quotation through production with technical know-how.
We comply with Military, AMS and ASTM specifications as well as many others.

Our processes include:

Process	Tank Size (L X W X Depth) In inches	Common Applicable Specifications	 Accredited Nadcap ™
Chromic Anodize (Color) *Multiple Seals	72 x 40 x 60	MIL-PRF-8625 Type I CI 1 & 2 AMS 2470 MIL-STD-171	MIL-PRF-8625 TYP I CI 1 & 2 MIL-A-8625 TYP I CI 1 & 2 AMS 2470
Sulfuric Anodize (**colors) Black(s), Blue, Red , Gold and Gray *Multiple Seals	96 x 48 x 60	MIL-PRF-8625 Type II CI 1 & 2 AMS 2471 AMS 2472 MIL-STD-171	MIL-PRF-8625 TYP II CI 1 & 2 MIL-A-8625 TYP II CI 1 & 2 AMS 2471 AMS 2472
Hardcoat Anodize (**colors) *Multiple Seals	96 x 32 x 38 64 x 30 x 46	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482 MIL-STD-171	MIL-PRF-8625 TYP III CI 1 & 2 MIL-A-8625 TYP III CI 1 & 2 AMS 2469 AMS 2482
Chromate Conversion Coatings ROHS Compliant	72 x 36 x 60	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473 MIL-STD-171	MIL-DTL-5541 TYPE I&II MIL-C-5541 AMS 2473
Chromate Conversion on Magnesium	Please inquire	AMS-M-3171 TYPE I	
Passivation of Stainless Steel	24 x 24 x36	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380	QQ-P-35 AMS-QQ-P-35 FED-QQ-P-35 AMS 2700 TY II, VI & VIII ASTM ASTM 967 NITRIC 1 & 2 ASTM A380
Vacuum Impregnation	24Ø x 32	MIL-STD-276	
Humidity Testing	NA	ASTM D 2247	ASTM D 2247
Salt Fog Testing	NA	ASTM B 117	ASTM B 117
Copper Sulfate	NA	AMS 2700 MIL-STD-753 Method 102	AMS 2700 MIL-STD-753 METHOD 102

*Multiple seals: Hot Water, Nickel Acetate, Dichromate, PTFE** Go to our Website and click for colors for Anodize

CMF Specializes in multiple in-house processes and intricate masking.

For fast quotes, Email us at Quotes@Certifiedmetalfinishing.com



1420 S.W. 28TH AVE • Pompano Beach, Florida 33069-4811
Phone (954) 979-0707 • Fax: (954) 979-4158

www.certifiedmetalfinishing.com



PART NUMBER:
338-075-622-0

NOMENCLATURE:
FAN CASE

NOTES:

CLEAN, STRIP, CLEAN, THEN RE-ANODIZE IAW AMS 2471,
LATEST REV. (OR) MIL-PRF-8625 AMEND 2, TYPE II,
CLASS 1. WITH DICHROMATE SEAL



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CERTIFIED METAL FINISHING

PART NUMBER:
338-007-203-0

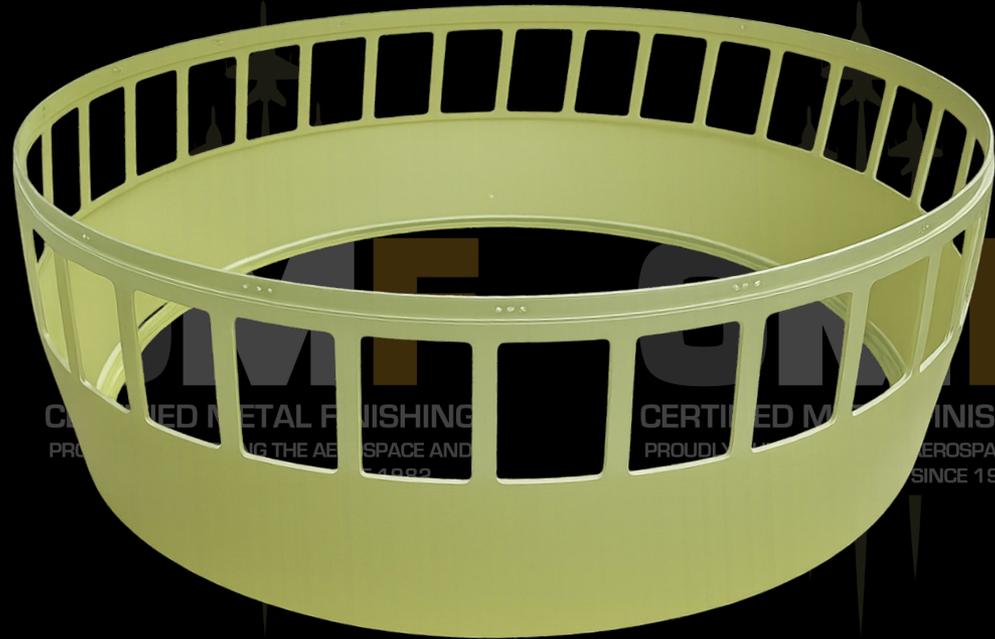
NOMENCLATURE:
FAN OUTLET GUIDE VANE

NOTES:

SULFURIC ACID ANODIZE
AMS 2471 DICHROMATE SEAL

CERTIFIED METAL FINISHING

PROUDLY SUPPORTING THE AEROSPACE AND
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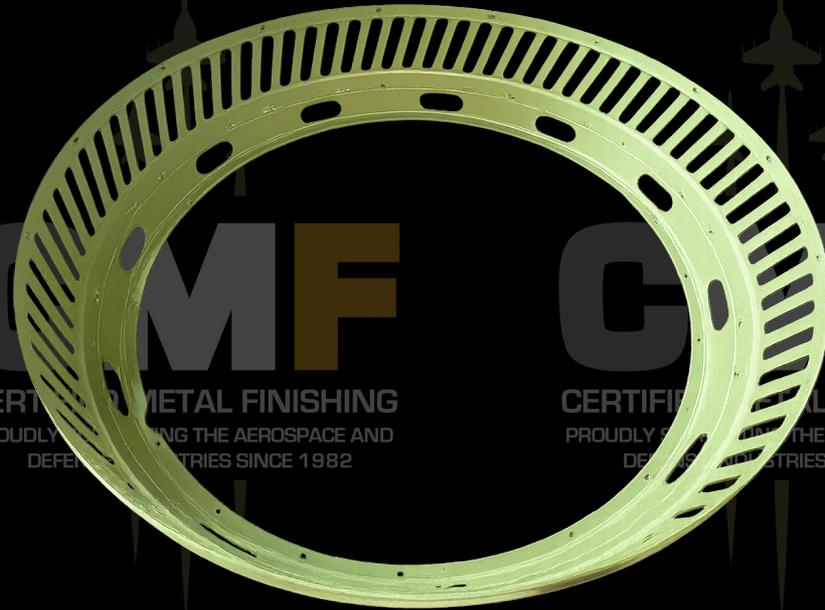


PART NUMBER:

NOMENCLATURE:

NOTES:

SULFURIC ACID ANODIZE
AMS 2471 DICHROMATE SEAL



PART NUMBER:
340-002-602-0

NOMENCLATURE:
SPLIT FAIRING

NOTES:

STRIP AND/OR CLEAN, SULFURIC ACID
ANODIZE TY II, CLASS 1 DICHROMATE SEAL
OR AMS 2471

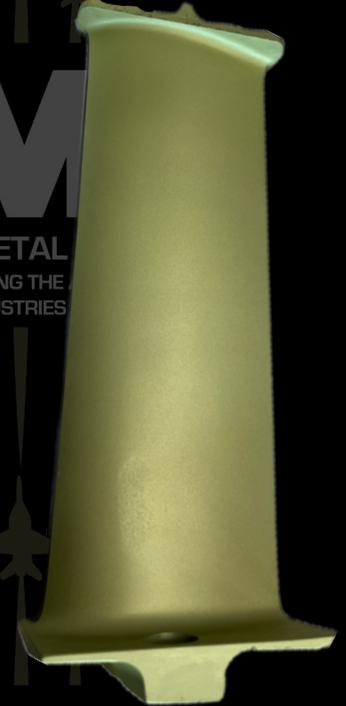


PART NUMBER:
335-034-621-0
340-002-305-0

NOMENCLATURE:
OUTER GUIDE VANE,
OUTER GUIDE VANE

NOTES:

STRIP (REMOVE COATING) / BEAD BLAST / SULFURIC ACID ANODIZE
AMS 2471 DICHROMATE SEAL



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PART NUMBER:

340-000-205-0

338-001-204-0

338-001-305-0

**NOMENCLATURE:
FRONT SPINNER CONE**

NOTES:

**SULFURIC ACID ANODIZE
AMS 2471 DICHROMATE SEAL**



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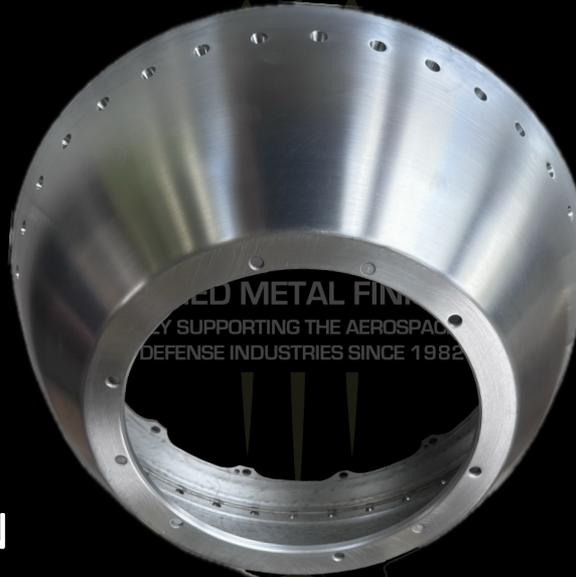
CERTIFIED METAL FINISHING
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PART NUMBER:
336-019-023-0

NOMENCLATURE:
REAR SPINNER CONE
SHROUD, ASSY INNER FAN
OGV

NOTES:

HARDCOAT ANODIZE
AMS 2469 DICHROMATE SEAL



PART NUMBER:
336-018-202-0

NOMENCLATURE:
REAR SPINNER CONE

NOTES:

HARDCOAT ANODIZE
AMS 2469 DICHROMATE SEAL



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PART NUMBER:
335-106-402-0

NOMENCLATURE:
CFM56-3 SPINNER CONE

NOTES:

STRIP / SULFURIC ACID ANODIZE
AMS 2471 DICHROMATE SEAL

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PART NUMBER:

NOMENCLATURE:

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B CLASS 1



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PART NUMBER:
076-1-0802

NOMENCLATURE:
FLANGE

NOTES:

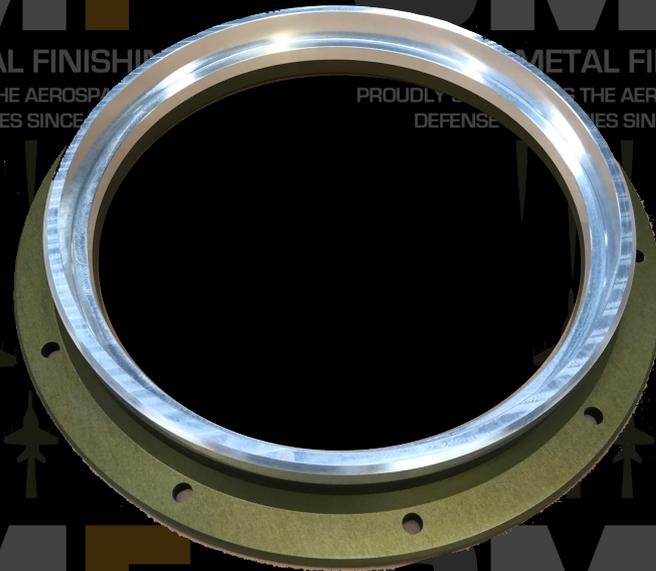
CHEMFILM TY II, CLASS 3, MASK, HARDCOAT
TY III, CLASS 1 DICHROMATE SEAL

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PART NUMBER:

161N258-2

NOMENCLATURE :

METERING PIN

NOTES:

CHROMIC ACID ANODIZE TY I CLASS 1 OR
HARDCOAT TYPE III, CLASS 1 ON THE FLANGE



PART NUMBER:

161T1133-3

161N1621-2

NOMENCLATURE:

TOW FITTING

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B CLASS 1



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PART NUMBER:

65-22121-1

NOMENCLATURE:
METERING PIN

NOTES:

CHROMIC ACID ANODIZE TY I OR
TY I B CLASS 1

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PART NUMBER:
161T1161-6

NOMENCLATURE:
BULKHEAD

NOTES:

MASK/STRIP/SELECTIVE AREAS FOR HARDCOAT;
SELECTIVE AREAS FOR CHROMIC



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DEFENSE

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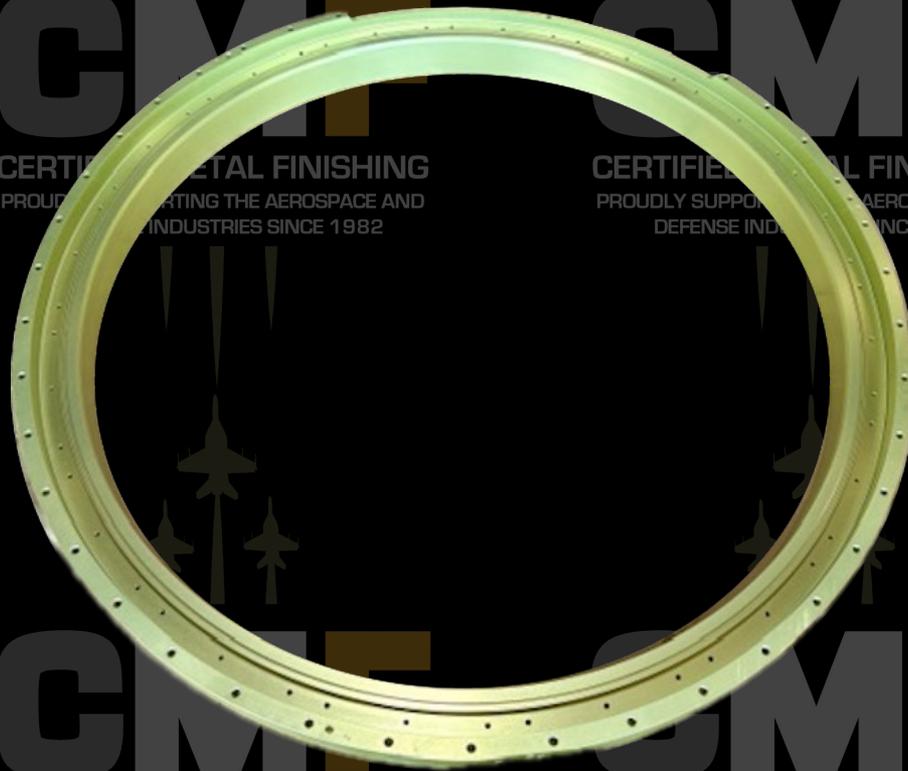
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PART NUMBER:
T869471 REV. A

NOMENCLATURE:
CASE DISTORTION ASSY

NOTES:

STRIP/CLEAN/SULFURIC ANODIZE TY II, CLASS 1
DICHROMATE SEAL



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**PART NUMBER:
340-065-004-0**

**NOMENCLATURE:
FAIRING STRUT**

NOTES:

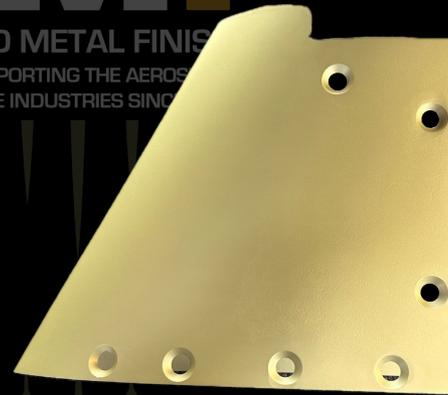
STRIP AND SULFURIC ACID ANODIZE TY II, CL1,
DICHROMATE SEAL

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PART NUMBER:
163U0053-1

CERTIFIED METAL FINISHING
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NOMENCLATURE:
CARRIER ASSY

NOTES:

STRIP AND CHROMIC ACID ANODIZE
AMS 2470 OR TY I CLASS 1 DICHROMATE SEAL



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PART NUMBER:
65C30844-7

NOMENCLATURE:
TRACK

NOTES:

MASK / STRIP / HARDCOAT ANODIZE
AMS 2469

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PART NUMBER:

582292-1

CERTIFIED METAL FINISHING
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DEFENSE INDUSTRIES SINCE 1982

NOMENCLATURE:
TORUS COMPRESSOR

NOTES:

STRIP AND CHROMIC TY I, CLASS 1 OR
HARDCOAT TY III, CLASS 1

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PART NUMBER:
2204783-1

NOMENCLATURE:
TORUS

NOTES:

STRIP AND CHROMIC TY I, CLASS 1 OR
HARDCOAT TY III, CLASS 1

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PART NUMBER:
2204772-1

NOMENCLATURE:
DIFFUSER

NOTES:

STRIP AND CHROMIC TY I, CLASS 1 OR
HARDCOAT TY III, CLASS 1



PART NUMBER:
2204783-1

NOMENCLATURE:
TORUS

NOTES:

STRIP AND CHROMIC TY I, CLASS 1 OR
HARDCOAT TY III, CLASS 1



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PART NUMBER:
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NOMENCLATURE:
DIFFUSER



NOTES:
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HARDCOAT TY III, CLASS 1

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PART NUMBER:
65-46407-7

NOMENCLATURE:
SPACER

NOTES:

STRIP AND CHROMIC AMS 2470 OR TY I CLASS 1

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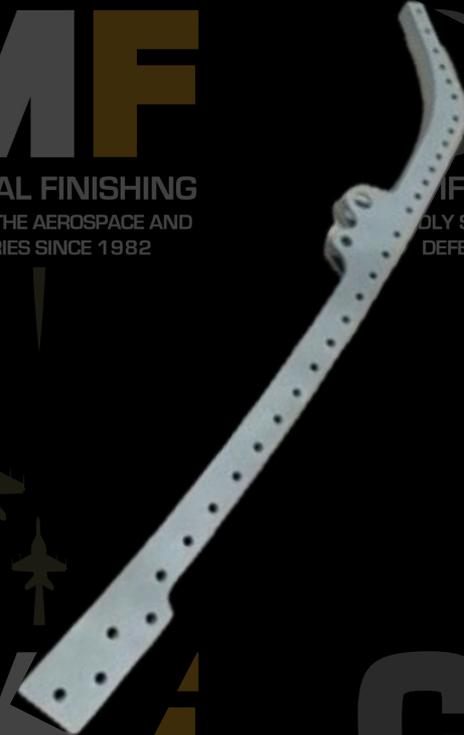
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PART NUMBER:
22-1317-291

NOMENCLATURE:
RETAINING RING

NOTES:

STRIP/CHROMIC ACID ANODIZE TY I CLASS 1



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PART NUMBER:
70410-02501-045

NOMENCLATURE:
HOUSING ASSEMBLY

NOTES:

MASK/CHROMIC ACID ANODIZE AMS 2470

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PART NUMBER:

882429-1-SA

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
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NOMENCLATURE:
COVER ASSY ACTUATOR

NOTES:

FLASH OF HARDCOAT -TY III, CLASS 2 BLACK



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PART NUMBER:
161W1161-1

NOMENCLATURE: SPACER

NOTES:

STRIP/HARDCOAT TY III, CLASS 1
DICHROMATE SEAL



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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
IA254-0602

NOMENCLATURE:
TRACK ASSY

NOTES:

CLEAN/MASK AND HARDCOAT

MIL-PRF-8625, AMEND 2, TY III, CLASS 1



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PART NUMBER:
IA090-0392

NOMENCLATURE:
TRACK ASSY

NOTES:

CLEAN/MASK AND HARDCOAT MIL-PRF-8625,
AMEND 2, TY III, CLASS 1



PART NUMBER:

52132-101

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

NOMENCLATURE:

O.S. TUBE

NOTES:

CHEMFILM (DTL-5541, TY I, CLASS 1A)

CHROMIC ACID ANODIZE LOW VOLTAGE

(TY I B, CLASS 1 DICHROMATE SEAL)

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982



CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
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DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:

49215-1

NOMENCLATURE:

OUTSTOP

NOTES:

CHROMIC ACID ANODIZE LOW VOLTAGE TY I B,
CLASS 1 DICHROMATE SEAL



PART NUMBER:

52117-101

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

NOMENCLATURE:

LINK

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1



CMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
52115-101

NOMENCLATURE:
UPPER TORQUE ARM

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1



CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
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CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
52207-103

NOMENCLATURE:
CRJ NLG LINK

NOTES:

CHROMIC ACID ANODIZE TY I OR TY I B, CLASS 1

GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

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CERTIFIED METAL FINISHING
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CERTIFIED METAL FINISHING
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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
338-006-102-0

NOMENCLATURE:
SPACER

NOTES:

CLEAR SULFURIC ACID ANODIZE AMS 2471
OR TY II, CLASS 1 (DICHROMATE SEAL)



GMF

PART NUMBER:
7327022-30

NOMENCLATURE:
LANDING GEAR

NOTES:

UPPER ID: MASK / STRIPPING, UPPER –
HARDCOAT AMS 2469 UNSEALED

LOWER SEAL: MASK / STRIPPING, SULFURIC
TY II, WITH OR WITH SEAL OR ALL OVER –
AMS 2470

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982



GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

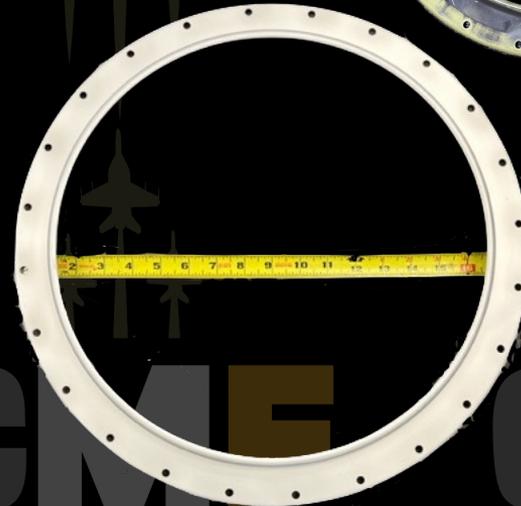


PART NUMBER:
340-003-103-0

NOMENCLATURE:
ITEM 70 BOOSTER SPOOL
SEALING

NOTES:

STRIP - EITHER AMS 2471 DICHROMATE OR AMS 2470



GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
NW-114T4906-12 IR

NOMENCLATURE:
RIB

NOTES:

CHROMIC ACID ANODIZE TY I CLASS 1

GMF

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PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
AM782165-2

NOMENCLATURE:
COMPRESSOR

NOTES:

CHROMIC ACID ANODIZE TY I, CLASS 1
(SECOND OP) –HARDCOAT TY III, CLASS 1

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

GMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982



CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
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GMF

CERTIFIED METAL FINISHING
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CERTIFIED METAL FINISHING
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CMF

CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

**PART NUMBER:
B1316-01750-LA**

**NOMENCLATURE:
7B RESERVOIR**

NOTES:

SULFURIC ACID ANODIZE TY II, CLASS 2 BLACK

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DEFENSE INDUSTRIES SINCE 1982

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PROUDLY SUPPORTING THE AEROSPACE AND
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CMF

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CERTIFIED METAL FINISHING
PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

**PART NUMBER:
5651699-101 G**

**NOMENCLATURE:
BASE PLATE**

NOTES:

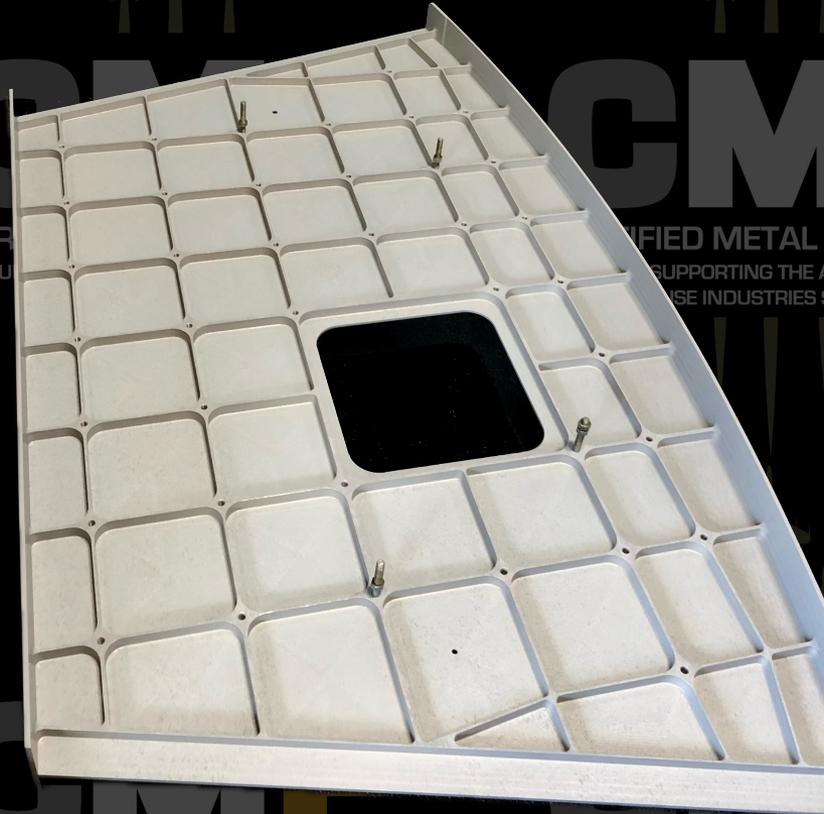
CHROMIC ACID ANODIZE AMS 2470

GMF

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PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
6505606 REV. AA

NOMENCLATURE:
**ORIFICE CAP &
HOUSING ASSEMBLY**

NOTES:

CHEMIFILM –DTL-5541 TY II, CLASS 1A;
SULFURIC ACID ANODIZE TY II, CLASS 2, BLACK
THEN, IMPREGNATE

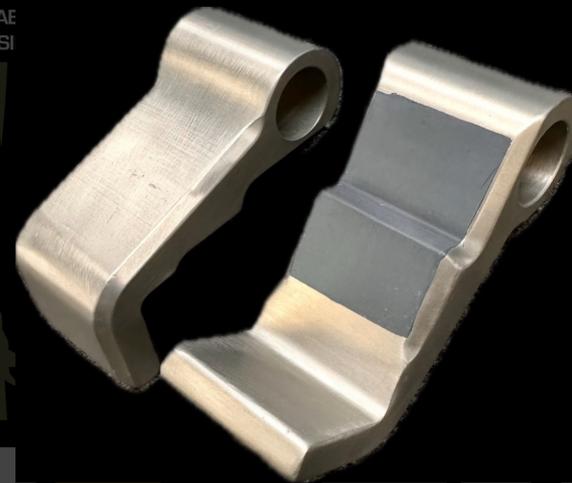


PART NUMBER:
65B61264-2

NOMENCLATURE:
LOCKHEAD

NOTES:

MASK/HARDCOAT TY III, CLASS 1 -.002, THEN
HARDCOAT FLASH ALL OVER .0002 - .0005



PART NUMBER:

65B61265-1

NOMENCLATURE:

PAWL

NOTES:

MASK/HARDCOAT TY III, CLASS 1 -.002, THEN
HARDCOAT FLASH ALL OVER .0002 - .0005

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DEFENSE INDUSTRIES SINCE 1982



PART NUMBER:

CN624-1103-215GAT

NOMENCLATURE:

**CF34 FRAME, TORQUE BOX,
UPPER**

NOTES:

**MASK HC AREA – CHROMIC ACID ANODIZE,
MASK/DEMASK -CLEAN, THEN HARDCOAT
ANODIZE, THEN CHEMFILM TOUCH UP**



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CERTIFIED METAL FINISHING
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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
1600D062

NOMENCLATURE:
TORUS

NOTES:

STRIP AND CHROMIC ACID ANODIZE TY I, CLASS 1
OR HARDCOAT TY III, CLASS 1



GMF

PART NUMBER:
140N2600-17

NOMENCLATURE:
FITTING-LATCH (RH)

NOTES:

HARDCOAT TY III CLASS 1

GMF

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DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:

52132-101

NOMENCLATURE:

O.S. TUBE

NOTES:

STRIP AND CHROMIC ACID ANODIZE TY I, CLASS 1



GMF

PART NUMBER:
49229-3

NOMENCLATURE:
SLEEVE

NOTES:

CHROMIC ACID ANODIZE TY I , CLASS 1

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PROUDLY SUPPORTING THE AEROSPACE AND
DEFENSE INDUSTRIES SINCE 1982

PART NUMBER:
491B1200065-019 - OUTER
491B1200065-029 - INNER

NOMENCLATURE:
SUPPORT ASSY

NOTES:

CLEAN/MASK/CHROMIC ACID ANODIZE TY I, CLASS 1

OUTER STRUT



INNER STRUT



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